

HOLGATE[®] TOYS

America's Wooden Toy Maker Since 1929

CERTIFICATE OF COMPLIANCE

We certify that any and all products supplied where applicable, are now, and will be in the future, in compliance with all regulations specified within The Consumer Product Safety Improvement Act of 2008 including:

ASTM F963-07

Small Parts Warnings

Lead Content (15 U.S.C. 2052(a) (16))

Phthalates Restrictions (sec. 108)

3rd Party Independent Testing (14(a)(15 U.S.C. 2063(a))

Testing shall be made available upon request by contacting:

Company Name: Pepperell Braiding Company, Inc.
dba Holgate Toy Company
548 High Street
Bradford, PA 16701
info@holgatetoy.com

=====**Division of Pepperell Braiding Company**=====

P.O. Box 528 • 548 High Street • Bradford, PA 16701 • 814-368-4454 • Fax 814-368-9140



Technical Report 2B-12747

November 5, 1992

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Mr. Richard Bly
President
HOLGATE TOY COMPANY

SUBJECT:

Evaluation of 12 CALLIOPE TOYS samples received on October 23, 1992.

INTRODUCTION:

The samples were evaluated according to the Federal Hazardous Substances Act (FHSA), Title 16, Code of Federal Regulations (CFR), Part 1500 ff. and ASTM F963-92, "Standard Consumer Safety Specification on Toy Safety."

Sample Description:	CALLIOPE TOYS
Vendor:	Holgate
Model/Style:	134
Origin:	U.S.A.
P.O. No.:	n/a

EXECUTIVE SUMMARY:

The samples MEET the mechanical hazards and flammability requirements of the Federal Hazardous Substances Act, Title 16, Code of Federal Regulations, Part 1500 ff. and ASTM F963-92, "Standard Consumer Safety Specification on Toy Safety."

The heavy metals content of the surface coatings was not determined.

ACTS TESTING LABS, INC.

Thomas E. Mazurek
Assistant Manager, Toy Department

ACTS TESTING LABS, INC.

David G. Dick
Sr. Technician, Toy Laboratory

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I) RESULTS:**A) AGE GRADING (ASTM F963-92, Section 5.6)**

The samples do not contain an age grade; however, they are considered appropriate for children over 18 months according to the age grading guidelines of the Consumer Product Safety Commission (CPSC) and ASTM Toy Standard F963-92.

B) USE AND ABUSE TESTS**1. Impact Test (FHSA, Section 1500.52(b))**

Samples A, B, C and D were dropped four times from a height of 3.0 feet onto the specified impact surface. No Small Parts, Sharp Edges or Sharp Points were revealed.

2. Torque Test (FHSA, Section 1500.53(e))

All graspable components of samples E, F, G and H were subjected to 4 inch-pounds of torque for ten seconds in a clockwise and counterclockwise direction. No Small Parts, Sharp Edges or Sharp Points were revealed.

3. Tension Test (FHSA, Section 1500.52(f))

All graspable components of samples E, F, G and H were subjected to 15 pounds of tension for ten seconds in a parallel and perpendicular direction using a calibrated tension gauge. No Small Parts, Sharp Edges or Sharp Points were revealed.

4. Compression Test (FHSA, Section 1500.53(g))

Samples I, J, K and L were subjected to 30 pounds of compression for ten seconds on all areas that were inaccessible to flat surface contact during the Impact Test. No Small Parts, Sharp Edges or Sharp Points were revealed.

C) FLAMMABILITY (FHSA, Section 1500.3(c)(6)(vi))

The samples were subjected to a five second application of the test flame as specified in the FHSA Regulations, 16 CFR 1500.44. No ignition took place. The samples MEET the flammability requirement of 16 CFR 1500.3(c)(6)(vi) of a burn rate no greater than 0.1 inch per second.

I) **RESULTS:**

D) MOUTH ACTUATED TOYS (ASTM F963-92, Section 4.6.2)

This Section addresses ingestion and choking hazards associated with mouth actuated toys which may release an object during use. This Section requires mouth actuated toys to not release components which fit entirely within the Small Parts truncated cylinder when subjected to ten alternating cycles of sucking and blowing as described in Section 8.13 of ASTM F963-92.

The samples were evaluated for their ability to release a piece during anticipated normal use. No release of any components was observed. The samples MEET the requirements of this Section.

E) WOOD (ASTM F963-92, Section 4.8.3)

This Section addresses potential hazards associated with the splintering of accessible wooden surfaces on toys. This Section requires all accessible surfaces and edges of wood to be free of splinters prior to the specified use and abuse testing.

The samples were evaluated for the presence of splinters on all accessible surfaces. The samples were free from splintering before and after use and abuse testing. The samples MEET the requirements of this Section.

F) PULL TOYS (ASTM F963-92, Section 4.13.2)

This Section addresses potential entanglement and strangulation hazards associated with pullcords. This Section requires pullcords on toys intended for children under 36 months of age and measuring over 12 inches in length to be free of beads and other attachments which would enable the cord to tangle and form a loop.

The pullcords were evaluated for length and attachments. The cord length was determined to be 24 inches. The cord was free from attachments or knots. The samples MEET the requirements of this Section.